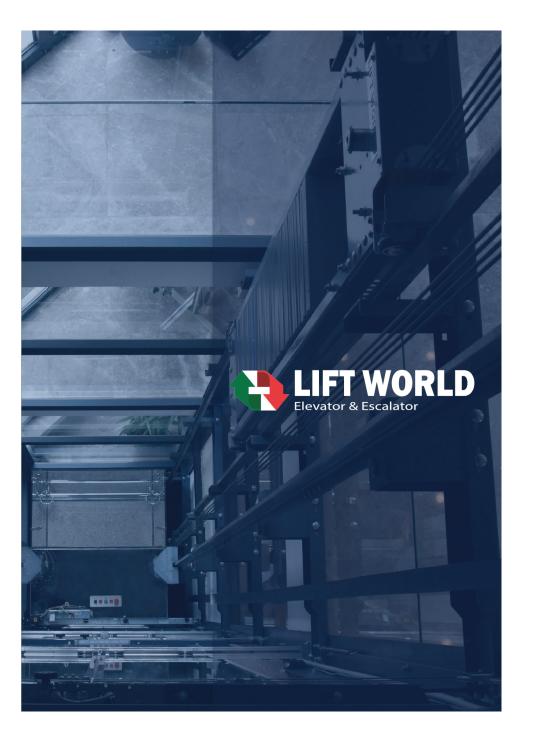




Lift World Company for Elevator & Escalator Malik Mahmood Street, Sulaymaniyah, Iraq Iraq, Erbil, Kirkuk Main Road, Next to the University Bank

> Phone: +964 (0) 770 371 0202 Service: +964 (0) 770 123 4310 Email: info@liftworldco.com Website: liftworldco.com







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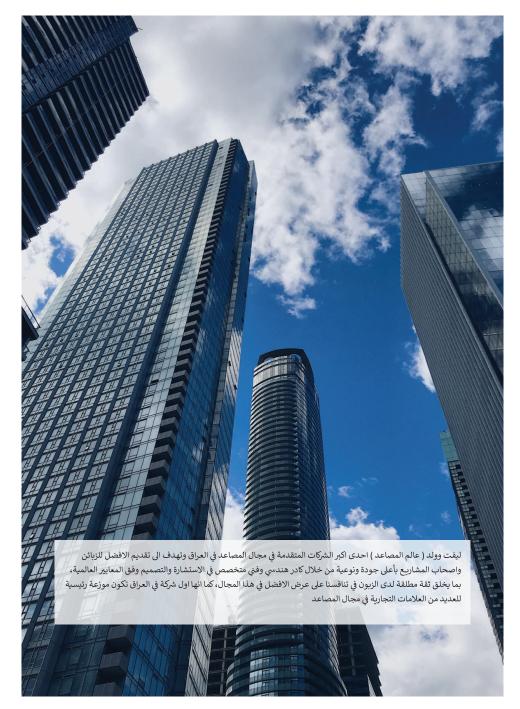


LIFT WORLD COMPANY



About Lift World

Lift World is one of the biggest companies for elevator and escalators in Iraq. As a leading company, we aim to deliver quality and fast service to our customers. Our engineers and technicians will provide you with expert counseling according to global standards. We strive to establish a trusting relationship with our customers by providing a variety of high quality lifts and escalators for residential and commercial buildings. We are the sole representative of a number of European companies in Iraq.











Our Vision

We are constantly striving to be a pioneer in the region as we work towards the highest standard by designing and installing our products using the latest technology and high quality material. Satisfying the wishes of our customers is our foremost objective. We provide detailed information about our products and aim to establish a strong and everlasting relationship with our customers.



Our Values



We will connect our customers to the latest technology and products in the world of lifts and escalators. We guarantee our products to be of the highest quality delivered through our fast and friendly staff throughout Iraq. Our products are acquired from a number of European brands which enable us to pass on their services and products to our customers directly. With Lift World, you are guaranteed high quality products, efficient service, and peace of mind.







History

2006

Lift World was founded in 2006 in Sulaymaniyah (Iraq) with the aim of providing the highest quality of Italian elevators. We have established trusting relationships with many of our customers ever-since. Nowadays, we are a large and highly successful company.

2010

In 2010, LiftWorld became the main retailor of Italian Axel package in Iraq and founded many successful large residential projects. Axel is one of the biggest Italian companies with 30 years of experience.

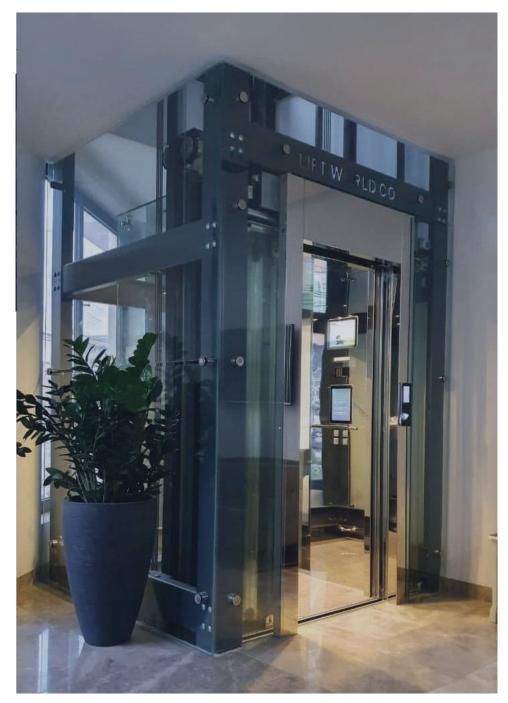
2013

In 2013, we obtained license to retail Italian Prisma Door throughout Iraq. Italian Prisma has more than 40 years of experience and is a pioneer for manufacturing the highest quality elevator doors all over the world.

2014

Since 2014, we represent the Italian Montanari Guilio which is one of the largest manufacturing companies in the world for producing elevator motors with 50 years of experience. The motor is one of the bestselling and famous elevator motors in the world.









Safety, Ethics and Quality



We take the responsibility to protect our workers seriously. Our staff uses safety equipment during installation and maintenance allowing them to provide the best possible service to our customers.

The proof of our work quality is reflected in our elevators and escalators in the many residential and commercial projects. We also design a suitable plan to install our products and provide on-time maintenance according to the agreed contract. This, in turn, reinforces the customers' trust in our company.

As we are constantly growing, we train our staff members to provide the best quality service to our customers. Our values and work ethics are reflected in our service and products.

Our Sustainability



Company's Objectives

With the modernization of society and increasing demand for elevators, our objectives grow and our plans expand to update and upgrade. We have dedicated ourselves to providing a constantly-improving service and establishing continuing trust. Our products are installed with the latest technologies and upgrades our teams of maintenance provide round-the-clock service to deal with any issues arising with our products. Also, we are continuously working towards solving issues particular to the local region.

LIFT WORLD





Our Partnership

















THE ART OF MAKING TRACTION MACHINES







Montanari Giulio & C.

MISSION



Guarantee to all customers all over the world the distinctive quality of the Montanari Giulio brand.





HEADQUARTER



Management and manufacturing plant. Modena - Italy: Aereal view.

45.000 sqm - the parent company of the Montanari group. More than 30,000 machines leave from here every year for a global distribution. Manufacturing is internal at 95% and we are ISO 9001 certified. Since 1970, Montanari traction machines and components are the beating heart of thousands of elevators in the world. A brand you can trust without reservation.

Montanari Guilio Machines

The main business of the Montanari Group is the production of gearboxes, gearless, safety devices and accessories for lifting systems. The headquarter (management and manufacturing) of the group is in Italy – Modena where 180 people are employed in an area of 40.000 sqm.



50 years of Experience

The Technical Business Unit – R&D distinguishes for its capacity of developing highly customized designs able to fit even the most tailored needs. In the design and development process, special attention is paid to the efficiency, the energy saving and most important, the safety which is a priority for all the branches of the group. All machines are tested using high precision instruments and simulations are done in the 50 mt height testing tower located in Modena.





GEARBOXES

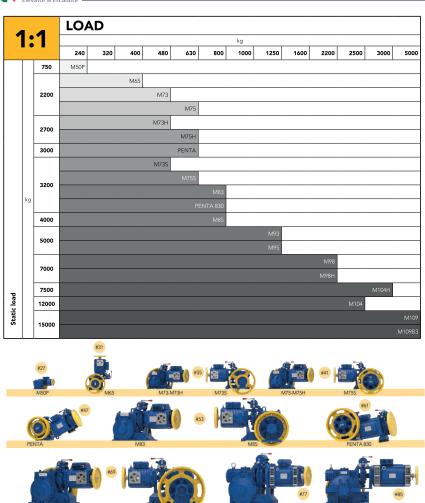


Durable and reliable traction machines.
For your best projects.









ABBREVIATIONS

В	Slow shaft brake
н	High static load without outer support
AL	Extended shaft
HAL	High static load without outer support + extended shaft
нв	High static load without outer support + slow shaft brake
Т	Drum

BRAKE GEARS (B)

Are equipped with a passive brake operating on the slow shaft to control the cab movements during lifting as well: the best use is for refurbishing, because they comply with the 2014/33 EU standard while preserving the existing frames and safety gears.



MODULARITY

All Montanari gearboxes can be disassembled into three parts to allow transport and assembly work in machine room.









ENCODER:

TECHNICAL FEATURES

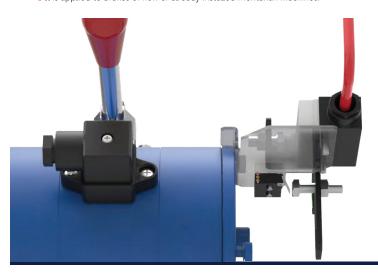


Exit circuit	PushPull Line Driver
Output signa	ABZĀBĪ
Supply voltage	5 - 30VDC
Standard resolution	1024ppr
Protection degree	IP 65
Operating temperature	-25 / 85°C
Cable length (Connector on demand)	10 m

SAFETY MICROSWITCH

This device allows the electrical check of the correct opening / closing and wear of gearbox brake shoes. It can be used in modernizations aimed to modify the drive of the gearbox from direct and without electronic control to inverter. Note: it is not necessary when an UCMP system is installed.

It is applied to brakes of new or already installed Montanari machines.



Home lift & Dumbwaiter



Habitations & Monte-plats .











The most beloved gearbox





















The flexible gearbox







M83 M85 M83AL M83B





GEARBOX

M85



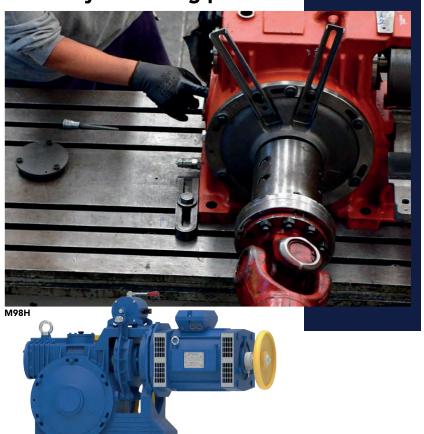




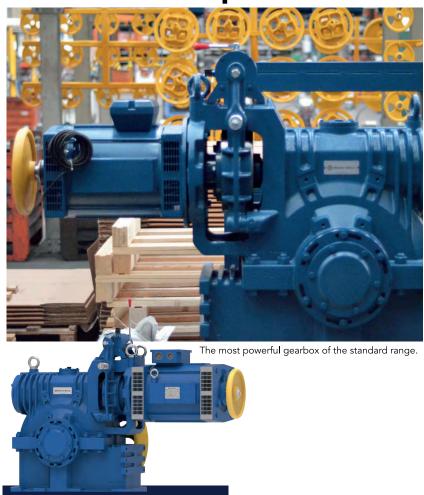


M98H - High static & dynamic load

with only two fixing points



The most powerful







GEARLESS





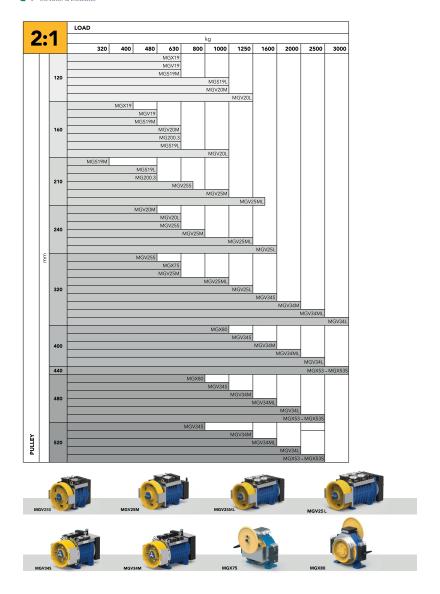
We firmly believe that innovation and investment in research & development are the engine for growth and value creation.



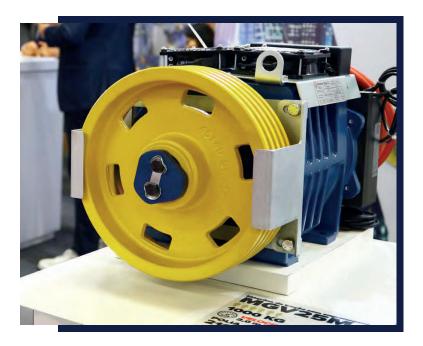








MGV25 A perfect solution for many applications



MGV25S

MGV25M

MGV25ML-L















GEARLESS RANGE MGV 255





1700 kg

Weight







GEARLESS RANGE MGV 25L









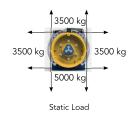
MGV34

One gearless for both MR&MRL use













GEARLESS RANGE MGV34M



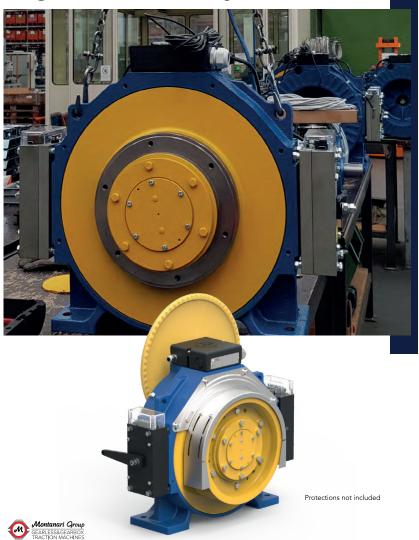
Weight 566 kg







Flat Gearless Single hand rescue system







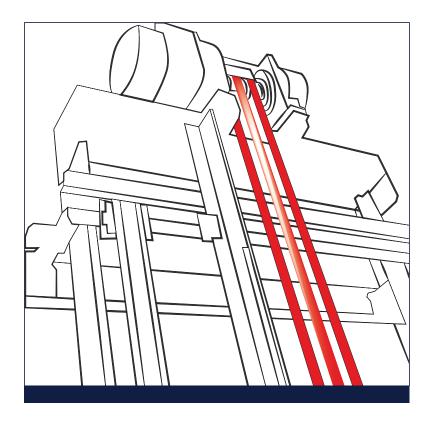
Nominal Torque	Short circuited torque	Poles	Encoder	Motor Cable			
Nm	Nm			m			
670 S%40 - 5 ED 180 s/h	850		Endat Sincos SSI BISS	10			
Brake							
EMF2] 01x700Nm] - 2X140W 104V _{bc}							

Bedplate & Safety guards





Belt Traction machine / GEARLESS

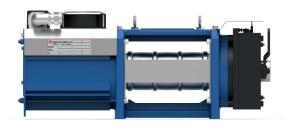






static load carico statico 2000 kg load portata up to 630 kg speed velocità up to 2 m/s roping tiro 2:1 weight peso 120 kg





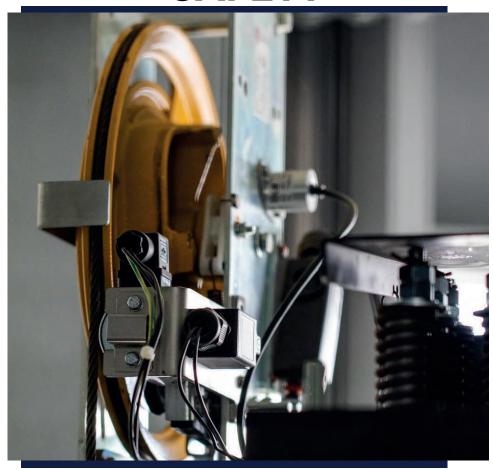
static load carico statico 2000 load portata up to 800 kg speed velocità up to 2 m/s roping tiro 2:1 weight peso 130 kg

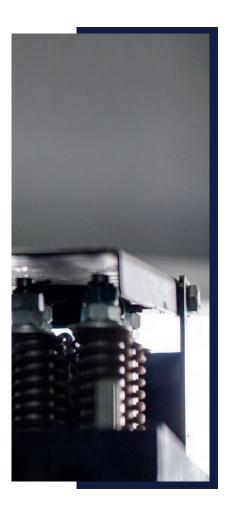






SAFETY





Safety is a priority.
We start from this premise
for the planning
of every minimum detail.





	RQ-A		RC		NOR	RH		RG		
	RQ-A200	RQ-A250	RQA300-	RC200	RC300	NOR	RH200	RH300	RG200	
	200	250	300	200	300	300	200	300	200	
	6 - 6,5 - 8			6 - 6,5	6 - 6,5 - 8	6 - 8	6 - 6,5	6 - 8	6 - 6,5	
				SI - YES - OUI - JA				-		
	0,15 - 2,00	0,30 - 2,50	0,30 - 3,00	1,60 - 3,00	1,90 - 4,20	0,30 - 1,50	0,30 - 1	0 0,40 - 1	,0 0,15 - 0,30	
	0,22 - 2,60	0,47 - 3,23	0,46 - 3,45	1,70- 3,7	2,00 - 5,31	0,40 - 2,00	0,40 - 1,	40 0,65 - 1	40 0,20 - 1,00	
	ARPIONE - HARPOON - CRAMPON KLAMMER - GRAPA			CENTRIFUGO - CENTRIFUGAL CENTRIFUGE - RADIAL - CENTRIFUGO		ARPIONE - HARPOON - C KLAMMER - GRAF				
	мо	NO/BIDIREZION	IALE - MONO/B	IDIRECTIONAL - MONO/BI	DIRECTIONN	EL - UNI/BEIDE I	RICHTUNGE	N - MONO/	BIDIRECCIONAL	
	STANDARD		STANDARD		STANDARD			STANDARD		
	170		170		219	219		-		
					•			139		
	STRETTA - NARROW - ÉTROIT - SCHMAL - ESTRECHA		ND		•	ÉTROIT	- NARROW - SCHMAL RECHA	_		
		132		No		132 130		130		

OPTIONAL	OPTIONAL	-		OPTIONAL Tab139
OPTIONAL	OPTIONAL	-	-	-
OPTIONAL	OPTIONAL	-	-	-
OPTIONAL	OPTIONAL		•	OPTIONAL Tab131
-	•	-	SI -YES - OUI - JA - SI	•
OPTIONAL	OPTIONAL	-	-	-

RQ-A200	RQ-A250	RQ-A300
OPTIONAL		
	OPTIONAL	
OPTIONAL		









Montanari Group GEARLESS&GEARBOX TRACTION MACHINES

Wider intervention range and use. Suitable also for home lift.







RQ-A is the evolution of the historical Montanari RQ speed governor. Better performance for this new model suitable also for Home Lift use.

Applicable to rope and hydraulic systems, it can be installed on the cabin safety gear or on the counterweight.



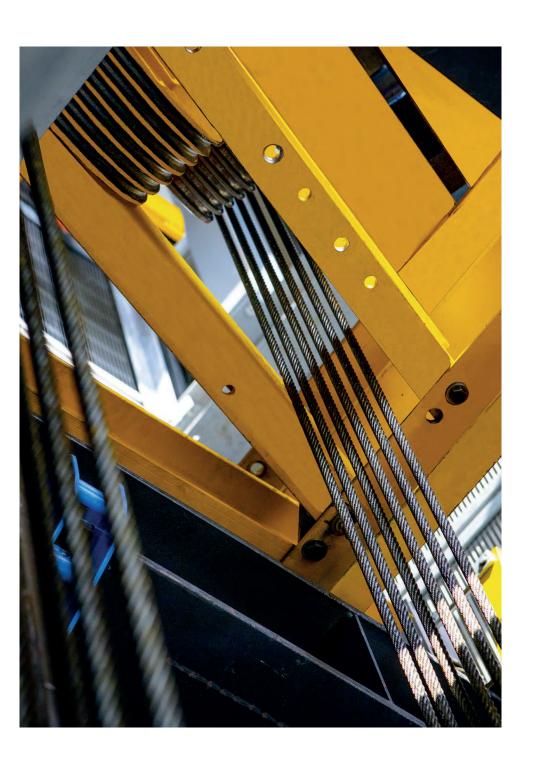


Metal sheet protections on request.

HANDSIDE DX

Speed governor with pulley dia. 300 mm and test groove, one-way or bidirectional.





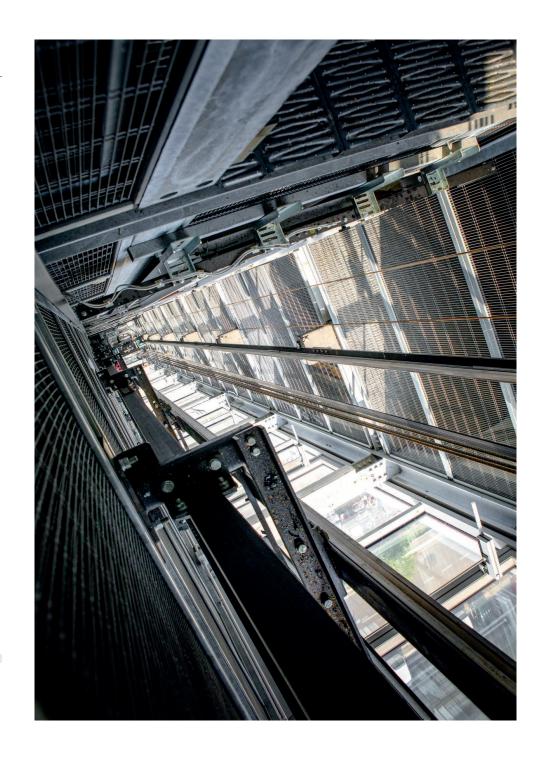


Tension devices







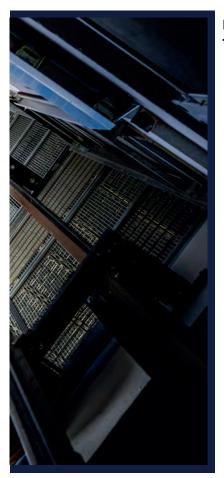






ACCESSORI Components





Never neglect the details to get great results.





Diverting pulleys





DIVERTING PULLEYS



The maximum load specified shall be understood as a static load, while assessments of duration can be performed only knowing operating conditions, load and speed on the pulley. Pulleys with different feautures are available upon request (pitch, ø ropes, grooves no. and load).





TAB40.1

DIVERTING PULLEY

WITH SUPPORTS







DIVERTING PULLEY

WITH SHAFT FOR KEEPER PLATES







DIVERTING PULLEY

HIGH LOAD CAPACITY WITH SHAFT FOR KEEPER PLATES





DIVERTING PULLEY

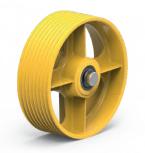
HIGH LOAD CAPACITY WITH SUPPORTS



TAB83

DIVERTING PULLEY

HIGH LOAD CAPACITY WITH SHAFT FOR KEEPER PLATES







DIVERTING PULLEY

HIGH LOAD CAPACITY WITH SUPPORTS



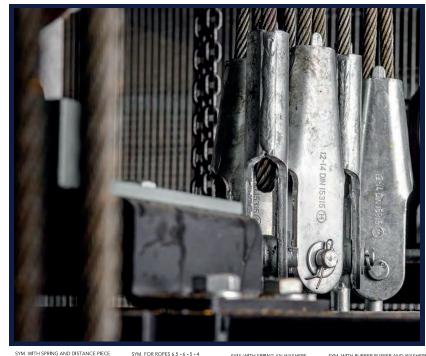


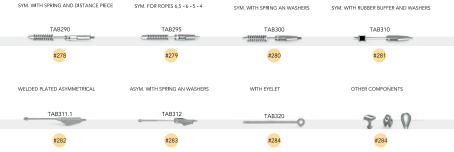






Rope components





ROPE COMPONENTS



The rope attachment is available in the following versions:

■ symmetrical - asymmetrical - with eyelet.

All models are compliant with the current regulations. Standard lengths are reported on the catalogue, other sizes are available on demand.

Orders should contain the rope attachment item code and the one of the accessories:

- spring and distance piece (TAB290 TAB295);
- spring with washers (TAB295 TAB300 TAB311.1 TAB312);
- ■rubber buffer with washers (TAB295 TAB310 TAB311.1).









ROPE ATTACHMENT

SYMMETRICAL WITH SPRING AND DISTANCE PIECE

ACCORDING TO EN 7-1341



TAB300

ROPE ATTACHMENT

WITH SPRING AN WASHERS

ACCORDING TO

EN 7-13411





TAB310

ROPE ATTACHMENT

WITH RUBBER BUFFER AND WASHERS

ACCORDING TO

EN 7-13411

















Prisma Doors

Every day we design the best solutions for the elevator world.

Over 40 years of experience, the valuable support of our customers as well as the proven reliability of the PRISMA components have led to the development of easy and quick solutions for the modernization of old lifts which guarantee the same level of safety as the new installations.

PRISMA MOD products are synonymous with smart, engineered and unique solutions for the modernization of old lifts.

The study of PRISMA MOD solutions is entrusted to the company's technical department. A team of specialists is dedicated to the mechanical design of the components, production planning and the preparation of manuals for installers.







40 YEARS OF EXPERIENCE



Headquarters and Production Unit in ITALY

The continued attention to technical development and innovation as well as the aim for the highest quality, performance, safety and Customer support are the cornerstones of our company.

Our technical areas of expertise range from new installations to designing of special custom solutions up to modernization and space-saving solutions in which we are true specialists.



The Serie F1 landing door

The frames and panels are usually po`wder-coated RAL 7038 but can also be lined in plastic-film coated steel plate or in stainless steel upon request, colored stainless steel is also available. The door is supplied in an assembly kit. Noiseless and reliable, lightweight, easy-to-install, also suitable for heavy-duty installations. With clear opening from 700 to 900 mm and clear height 2000 and 2100 mm. Available in two-panel center or telescopic side opening version, Standard and Fire-Rated E120 and EW60







Serie Micro Serie Q



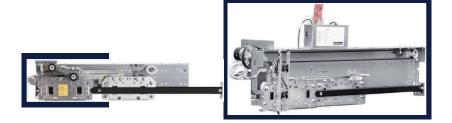
- Automatic car door operator Serie MICRO and Serie Q landing hanger for Medium-Low traffic
- Clear opening up to 1100 mm wide and 2300 mm high
- Sliding rollers with 44 mm diameter (Slim version) or 67 mm diameter upon request (Medium version)
- 100 Watt inverter-controlled Motor (230 Vac single phase power supply)



TY		CO ITB IPL min I max mm		CH ITH ILH min max mm		SILL I SO STANDARD	HWELLE MINI SILL C	I SOGLIA STANDARD
C1S L1S		500	1100			50	25	50
C2C L2C	<u> </u>	550	1100		2300	50	25	50
C2S L2S		550	1100	2000		90	50	75/90
C3S L3S		550	1100	50	2	120	75	120
C4C L4C	====	650	1100			90	50	75/90

CO and CH dimensions different from those indicated are available upon request

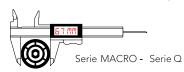
Serie Macro Serie Q



Automatic car door operator Serie MACRO and Serie Q landing hanger for Medium

High traffic

- ■Clear opening up to 3300 mm wide and 2800 mm high
- Sliding Rollers with 67 mm diameter (Medium and Large versions)
- ■200 Watt inverter-controlled Motor (230 Vac single phase power supply)



TY		COI TBIPL		CH ITH ILH		SILLI SCHWELLE ISOGLIA
		m	im	mm		mm
C1S L1S		500	1100			50
C2C L2C		600	1600			50
C2S L2S		600	1600	2000	2800	90
C3S L3S	<u> </u>	900	1900	72	2	120
C4C L4C		900	3200			90
C6C L6C		1200	3300			120

CO and CH dimensions different from those indicated are available upon request







SPARE PART

item	Picture
Skate door	
Door mot	
Drive door	Qu.
Lock door	0 4
Door shoes	
Contact	
Emergency release	
Door rope	TO
Door spring	











WEG is a global company and is regarded as one of the world's leading manufacturers of energy efficient electric motors, automation, power transmission, renewable resource technolo gies, solar, biomass and wind power generation, distribution equipment, and industrial coatings and varnishes. Doing business in over 135 countries, WEG is one of the top global players with background expertise to provide full turnkey systems for a wide variety of industrial applications.

WEG is regarded as one of the world's largest manufacturers of commercial and industrial electric motors, gearboxes, automation technologies, control and protection systems, power generation equipment and industrial coatings and varnishes. Besides the already-estabilished global network of manufacturing sites, commercial operations, distributors and service centers, the acquisition of new brands and joint ventures established along the years have expanded the product and service portfolio and made the company business even more solid and competitive.









With decades of experience in developing electronic products, WEG offers high-performance and efficient solutions in drives for industrial electric motors. Developed in compliance with international standards, WEG drives offer flexibility and innovation to increase the productivity and reliability of your processes.

High-performance and energy-efficient solutions, WEG frequency inverters use cutting-edge technology for the speed variation of three-phase induction motors. Presenting a modern design and easy installation, they can be used in different industry segments, streamlining operations and contributing to environmental conservation.

ADL300



The ADL300 series provides maximum safety, comfort and reliability for all types of civilian lifting systems in addition to its competitiveness. With modern software, developed for geared and gearless traction systems with absolute or incremental encoder, it provides exceptional control. The precise landing on the floor and the load compensation at startup provide passengers with an extremely comfortable ride.

The ADL300's compact size and operation in contactor or contactorless mode make it perfect for machine roomless applications.

Principle Characteristics

Power Range

ADL300 - 2M: Single phase version 200Vac - 230Vac - 50/60Hz - 1,1kW (1 HP) - 5,5 kW (7,5HP) ADL300 -2T: Three-phase version 200Vac - 230Vac - 50/60Hz - 4 kW (5 HP) - 37 kW (40 HP) ADL300-4: Three-phase version 230-400-480 - 50/60Hz - 4 kW (5 HP) - 75 kW (100HP)

Applications

High-rise building with velocity profile above 2.5 to 5 m/s; Medium building with velocity profile above 0.8 to 2.5 m/s; Low-rise building with speed profile above 0.6 to 0.8 m/s; Residential elevators with speed profile 0.3 up to 0.6 m/s.



ADL500

The ADL500 family is composed of three lines: ADL550, ADL530, and ADL510. Designed to meet the demands of high, medium, and low-rise building applications, not to mention the building retrofit market. The new ADL500 series also offers the latest in functional safety, energy savings, and connectivity.

ADL510- Low Rise

Designed to be simple to apply and easy to install, it is compatible with typical low-rise or retrofit asynchronous motors, and can be used in either open or closed loop. The ADL510 is a versatile inverter ready for use when servicing elevator systems.

Power

ADL510-4: 3ph 400V (-15% / +10%) @50/60Hz

Power Range

ADL510-4: 4kW (5Hp) ... 15kW (20Hp)

ADL530- Med Rise

Designed to control geared and gearless motors. It has in its Standard version a universal encoder (endat, sincos, biss and digital incremental) and an RJ45 communication port, bringing versatility and flexibility to the ADL530.

Power Supply

ADL530-4: 3ph 230-400-480V (-15% / +10%) @50/60Hz

Power Range

ADL530-4: 4kW (5Hp) ... 15kW (20Hp)

ADL550- High Rise

Specifically designed for installations requiring high levels of performance with advanced safety features such as OFF SIL3 safe torque (no contactors), safe brake testing (SBT). The ADL550 offers high technology for applications in buildings with more than 10 floors and a speed profile of more than 1.2 m/s, as well as compatibility with regenerative power systems.

Power supply

ADL550-4: 3ph 230-400-480V (-15% / +10%) @50/60Hz

Power range

ADL550-4: 4kW (5Hp) ... 15kW (20Hp)

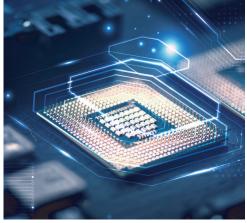






















LIFT WORLD

Vega quality, true quality.

Vega products are ISO 9001: 2008 quality certified. This is thanks to our Vega Lean production approach (for a production system that is efficient, fast and waste-free) coupled with maximum control over

Supply chain quality (Vega's selected supplier chain). Last but not least, thanks to quality controls which cover the entire production process and product quality that meets national and European standards.



Italian design aims high.

Italian design enters the elevator sector. And transforms it into a sophisticated multi-sensory environment, in which creativity gives rise to new ergonomic design. Where precious materials and refined finishes offer an engaging tactile and visual experience. All this is made possible thanks to the great inspirational spirit of Vega's designers.

Every Fixture represent something special,







Operating panels



Operating panels

PATENTED



1000 mm

COMPACT

Slim fixture in stainless steel AISI 304, ideal for modernisation.

MAIN FEATURES

- Fixing wall mounting, without cutting or patching.
- Cop 180x1000x10mm (customizable height).
- Lop 80x280x10mm.
- Back frame: zinc-coated for Cop and ABS for Lop.
- Finishes: scotch brite or satin gold pvd.
- Integrated electronic system.
- Red led display.
- COP configuration: up to 15 floors 3+ services.
- Push buttons: nylon with flush mounting, pressel in polycarbonate with stainless steel AISI 304 or gold pvd coated finishes.
- Illuminable raised legend and braille.
- Wiring: parallel.



1000 mm

VISION

Slim fixture in stainless steel AISI 304, ideal for modernisation.

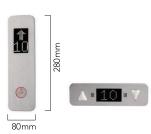
MAIN FEATURES

- Fixing wall mounting, without cutting or patching.
- Cop 180×1000×15mm.
- Lop 80x280x12mm.
- Back frame: zinc-coated for Cop and ABS for Lop.
- Material: black PMMA.
- Integrated electronic system.
- Dot matrix display.
- COP configuration: up to 18 floors 3+ services.
- Push buttons: ALPHA zamak push button with pressel in polycarbonate with stainless steel AISI 304 or gold pvd coated finishes.
- Illuminable raised legend and braille.
- Wiring: parallel and pre-wired system.









PATENTED











VegA







Control boards

VEG 2000



Parallel/serial control board.

FOCUS

00 00 00 MAX NUMBER OF STOPS: up to 24 by parallel connection, up to 32 by serial connection.



LIFT TYPE: hydraulic and traction lifts/homelifts.



SPEED: up to 4 m/s

additional expansion board.



MULTIPLEX MANAGEMENT: up to 8 lifts in the same group by using the dedicated multiplex kit.



PROTOCOLS: 2 "VEGA serial" channels, 1 "RS232" channel.



CAR POSITIONING: by using magnetic sensors without additional expansion boards. By incremental encoder or absolute encoder CAN-BUS with

MAIN FEATURES

Lift operations types - Hold-to-Run, 1 single call plant, collective.

Keypad - Removable with LCD display (16 characters x 2 rows). Removable with graphic display (128x64 pixel) – OPTIONAL MODEL VEG-2000DG.

Diagnostic - LEDs on board.

FW update - By external keypad DISP912.

Programming - By local keypad, by PC both in local and remote.

Remote monitoring - With Vega Cloud system via GSM data.

VVVF Management - By digital or analog commands (additional expansion needed).



ITF400

Serial expansion board for car.

Main Features
Programmable by control board.
24 I/Os

Maximum current on outputs: 100mA. Diagnostic LEDs.



VEGA control panel main specifications:

- LIFT TYPE: hydraulic and traction lifts / homelifts.
- MAX NUMBER OF STOPS: up to 24 by parallel connection, up to 64 by serial connection.
- SPEED: up to 4 m/s.
- MULTIPLEX MANAGEMENT: up to 8 lifts in the same group by using the dedicated multiplex kit.
- PROTOCOLS: 2 "VEGA serial" channels, 1 "RS232" channel.
- CAR POSITIONING: by using magnetic sensors without additional expansion boards. By incremental encoder or absolute encoder CAN-BUS with additional expansion board.
- Call processing: Parallel / VEGA serial LOP & COP. also the call can be cancelled on COP in both serial & parallel.
- LOP & COP display : Seven segment , Binary code, VEGA serial LOP & COP.
- Board can store in memory up to 32 faults, then it continues overwriting the older ones.
- The fault code is stored also the time in hours (up to a maximum of 99 hours) elapsed since the previous failure.
- Keypad Removable with LCD display (16 characters x 2 rows). Removable with graphic display (128x64 pixel) –
 OPTIONAL MODEL VEG-2000DG.
- Diagnostic LEDs on board.
- FW update By external keypad DISP912.
- Programming By local keypad, by PC both in local and remote.
- Remote monitoring With Vega Cloud system via GSM data.
- VVVF Management By digital or analog commands (additional expansion needed).









GUSTAV WOLF





Elevator Rope



GUSTAV WOLF



More than 130 years of experience

Gustav Wolf looks back on over 130 years of company history . The group of companies consists today of eight modern production sites in Germany, France, Hungary, Dubai, China, Pland and USA. Gustav Wolf is included among the important international manufactures of steel wire ropes of elevators.

Our logistics center in Germany and a worldwide network of distributors provide for accurate and timely deliveries to our customers which include the largest in the industry and also many middle-sized companies.

From start of manufacture to the finished rope Gustav Wolf conducts all production steps in-house, particular the drawing of our own wires, which facilitate essential control over quality.

Our modern production machinery technical know-how, dedicated workers and tradition of premium products assure that in Gustav Wolf you have a reliable part-



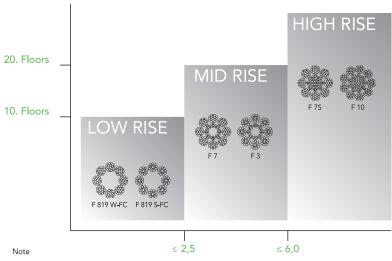
Selection Criteria

Tips for rope selection

In the various elevator designs the rope is subjected to very different demands. The choice of the correct rope construction results from the optimization among:

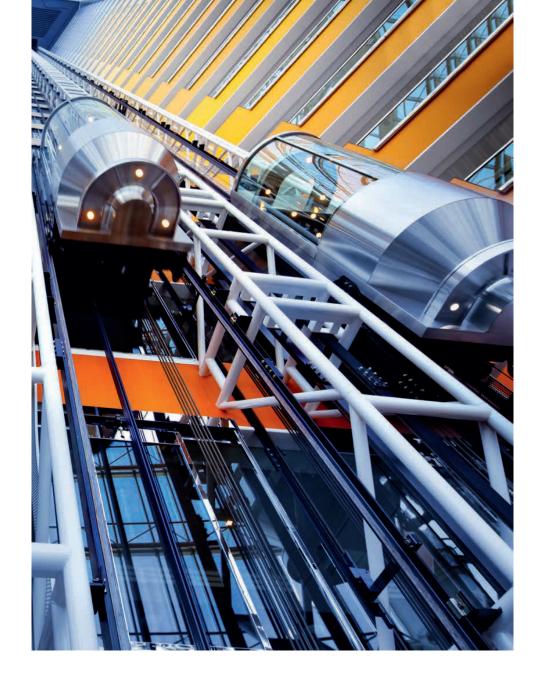
- high resistance to rope fatigue
- high wear resistance
- low elongation

	Travel hight							
	< 30	≤ 60	> 60					
F819 W-FC	Х							
F819 S-FC	X							
PAWO F7	X	X						
PAWO F3	X	X						
PAWO F7S	X	X	Χ					
PAWO F10	X	X	X					



The recommendations stated here are based on a basic overhead machine with a traction sheave and a D/d ratio = 40 using a V-groove and 1:1 reeving.

Elevator speed in m/s

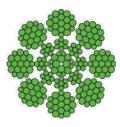






Certified elevator ropes for traction sheaves ≥ 120 mm & 18,46 ≤ Dld < 40

PAWO 819 W



Nominal rope diameter [mm]	Calculated mass [kg/m]	Minimum breaking force [kN]	Part-no.
6	0,153	25,9	741306030
6,5	0,170	31,5	741306532
8	0,270	46,0	741308034
9	0,340	58,8	741309034
10	0,400	70,3	741310034

Construction: 8 x 19 W - IWRC 1770 U sZ EC-type examination certificate CA298 (available on request)

PAWO F VS



Nominal rope diameter [mm]	Calculated mass [kg/m]	Minimum breaking force [kN]	Part-no.
8	0,280	44,6	711208030
9	0,356	56,0	711209030
10	0,436	69,5	711210030

Construction: 8 x 19 W - IWRC 1570 U sZ EC-type examination certificate CA298 (available on request)

Rope diameter:

permissible tolerance on the nominal rope diameter

 no load max. 3%

• with load 10 % of Fmin, min. –1%

PAWO F 1 for Over Speed Governors

Surface

Construction

8x19 W - IWRC

1770 U sZ



Nominal rope

diameter



0.170

31.5

741306531

Calculated

mass

Minimum

brea king force Part-no.



Technical specification: DIN EN 12385

Material: • GW-Steel wire to DIN EN 10264

• bright (U) or galvanized (B)

6,5

• Tensile grade 1770 N/mm²

Construction:

Regular lay

slightly lubricated

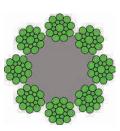
• Definition of the core: see page 9

Rope diameter: permissible tolerance on the nominal rope diameter, no load - 0 + 5%





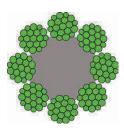
F 819 S-FC



Nominal rope diameter [mm]	Calculated mass [kg/m]	Minimum breaking force [kN]	Part-no.
8	0,215	30,5	621208014
9*	0,270	38,4	621209010
10	0,340	48,2	621210013
11	0,411	58,4	621211013
12	0,488	69,2	621212013
13	0,579	80,7	621213013
14*	0,667	93,0	621214013
15*	0,774	108,0	621215013
16	0,871	121,0	621216013
18*	1,087	154,0	621218013
19	1,218	171,0	621219013

Construction: 8 x 19 S - NFC 1570 U sZ * No stock material

F 819 W-FC



Nominal rope diameter [mm]	Calculated mass [kg/m]	Minimum breaking force [kN]	Part-no.
8	0,230	32,0	631208012
9*	0,290	40,7	631209012
10	0,350	50,0	631210012
11*	0,420	60,2	631211012
12	0,500	71,3	631212012
13	0,580	82,5	631213012
14*	0,680	97,2	631214012
15*	0,780	110,4	631215012
16*	0,890	126,1	631216012
18*	1,110	157,5	631218012
19*	1,240	176,4	631219012

Construction: 8 x 19 W - NFC 1570 U sZ * No stock material

Technical specification: DIN EN 12385, ISO 4344

Material: • GW-Steel wire, bright

• Tensile grade 1570 N/mm²

• Liftquality, DIN EN 10264, ISO 4101

Rope diameter:

permissible tolerance on the nominal rope diameter

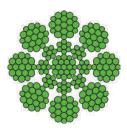
• no load max. 6% ≤ 10 mm

max. 5% > 10 mm • with load 10% of F min

min. 0% ≤ 10 mm

min. 0% > 10 mm

PAWO F 7S



Nominal rope dia- meter [mm]	Calculated mass [kg/m]	Minimum breaking force [kN]	Part-no.
8	0,280	44,6	711208030
9	0,356	56,0	711209030
10	0,436	69,5	711210030
11	0,523	83,1	711211030
12	0,619	98,9	711212030
13	0,727	116,0	711213030
14*	0,857	134,8	711214030
15*	0,959	152,8	711215030
16**	1,100	176,1	711216030
18*	1,375	218,6	711218030
19*** *	1,544	245,2	711219030
20*	1,704	270,8	711220030

Construction: 8 x 19 W - IWRC 1570 U sZ

* No stock material

** Can be used as 5/8" also *** Can be used as 3/4" also

PAWO 819 W



Nominal rope diameter [mm]	Calculated mass [kg/m]	Minimum breaking force [kN]	Part-no.
8	0,270	46,0	741308034
9	0,340	58,8	741309034
10	0,400	70,3	741310034
11	0,510	87,0	741311034
12*	0,630	107,0	741312034
13	0,730	123,0	741313034

Construction: 8 x 19 W - IWRC 1770 U sZ

* No stock material







MONTEFERRO is the complete market source for elevator guide rails solutions, in accordance with International and Customer specific standards. MONTEFERRO offers the widest range of cold drawn and machined guide rails, guide rails for high speed application and a complete line of components and accessories to form the integrated hoistway systems.

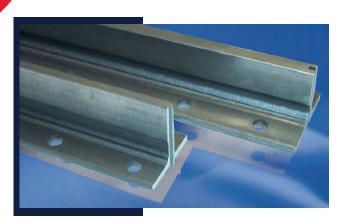
Guide rails are vital for proper elevator ride comfort and safety. Their development represents a specific and unique product whose manufacturing technology and process results from years of study, research and industry experience.

The high quality and superior performance of MONTEFERRO products are a testament to the company's continuous pursuit of manufacturing excellence



MONTEFERRO introduced cold drawn processing into the guide rail market at the end of the 40's. Through continuous improvements and optimization in co-operation with the rolling mill, today on the market is available a complete range of cold drawn guide rails from 3 Kg/mt to 14t. Kg/m

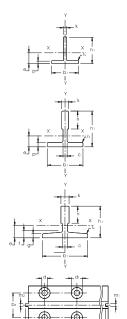
StandardCold Drawn GuideRails





Reference Norm: ISO 7465. Raw material: E 235 B (ISO 630: 1995). Guide rail length: $5,000\,\mathrm{mm}$ $\pm\,2\mathrm{mm}$. Different length according to Customer's requirements Different guide rails sections and specifications: according to definition with Customers.

DIMENSIONS

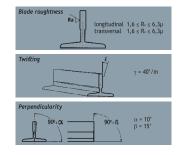


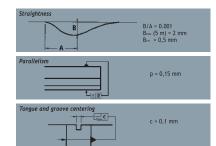
Monteferro Code	ISO Code	b ₁ mm	h ₁ mm	k mm	n mm
Tolerances		±0,5	±0,2	±0,15	
RT 40		40	40	5	
RT 45	T 45/A	45	45	5	
RT 45 M/F		45	45	5	
RT 50	T 50/A	50	50	5	
RT 50 M/F		50	50	5	
Tolerances		±1,5	±0,1	+0,1/0	+3/0
RT 70	T 2-70/A	70	70	8	
RT 80		80	80	9	

	Tolerances	±1,5	±0,1	+0,1/0	+3/0	
ı	RF 50		50	50	9	35
	RF 70	T 1-70/A	70	65	9	34
ı	RF 70.9		70	70	9	35
	RF 75	T 3-75/A	75	62	10	30

Tolerances		±1,5	±0,1	+0,1/0	+3/0
RF 65		65	54	7,9	20
RF 82	T 82/A	82,5	68,25	9	25,4
RF 89	T 89/A	89	62	15,88	33,4
RF 90	T 90/A	90	75	16	47

KEY FACTORS











Fishplates are supplied in accordance with International and Customer specific standards. Special application fishplates such as Extra Thick, T-Plates, Minimum Clearance Seismic Plates (in accordance to ASME ATV,1 for earthquake zone requirements) and the Ultra System are supplied to enhance joint performances on high speed application in conjunction with High Quality and Match guide rails. Clips including forged clips, sliding dips and special fastening systems as well as guide rail fixing systems, are supplied according to the various global code and Customer requirements.

Fishplates Accessories Clips







SELCON®

a WITTUR brand



SELCOM Lift Door

Selcom is one of the leading manufacturers of components, modules and systems in the elevator industry.

Driven by the purpose of "Advancing the Elevator Industry", Selcom's team of experts work together with global and local partners to always deliver the best solution for any kind of elevator project and build the future of the industry.

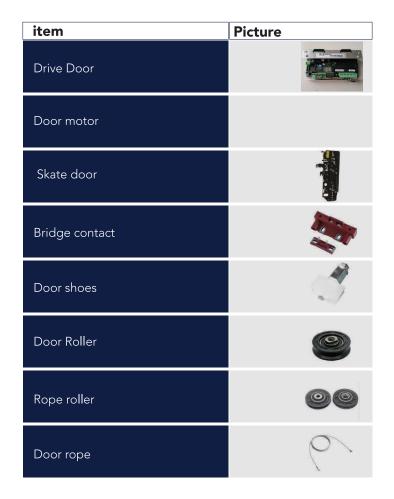
By knowing everything about customers' challenges and translating this expertise in practical solutions, by investing in technology and innovation, by working with a continuous improvement mindset in all areas of our organization, Selcom makes elevators work.



Selcom engages its supplier and strives to create a value delivering supply chain by focusing on sustainable product design and product improvement, making sure that all our partners use recyclable materials, reduce energy consumption, rely on renewable energy sources and materials, and comply with the highest health, environmental, safety and labour standards.



SPARE PART

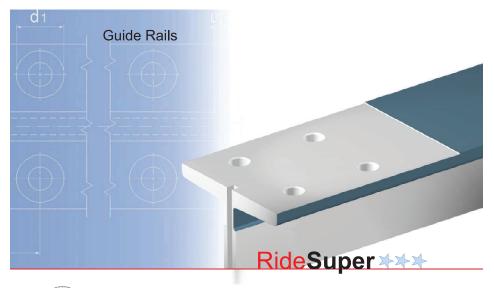






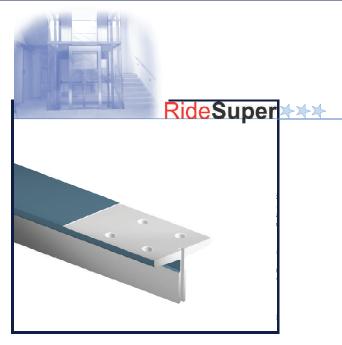








Standard Savera Guide



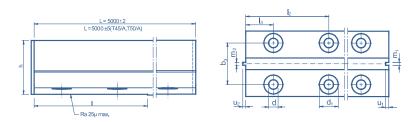
Standard SAVERA Guide

we are capable of reducing certain tolerances established by the ISO 7465 in the manufacture of the **Super Line**, which allows its use for speeds between 0 and 1m/s (cold drawn) and 0 and 1,6 m/s (machined). Moreover, with this line, Savera offers **delivery by contract**, with the last section cut to measure and guide rails packed in bundles of 2, 3 and 5 units. This enables any required height to be obtained and the guides to be sent directly to the job site, avoiding additional packing needs.

We also offer short key - keyway bars of variable lengths.



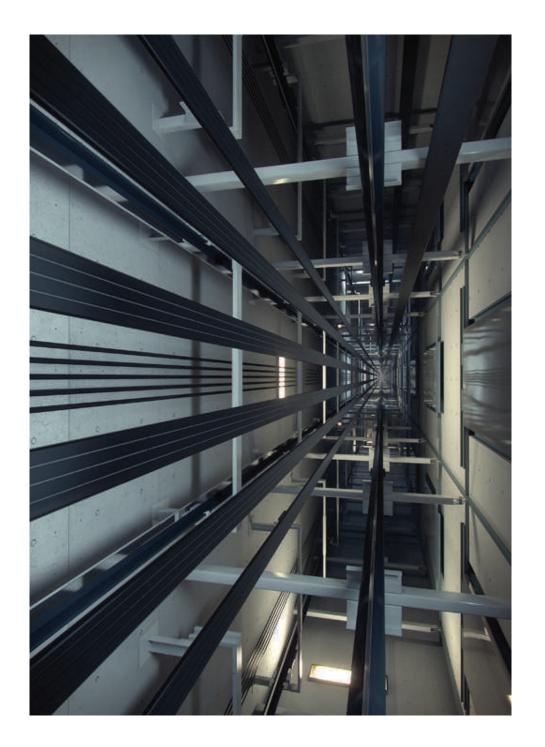




ISO 7465:2007

	Dimensi Dimensio																		
		b ₁ ± 1	h ₁ ± 0,20				k ₂ ±0,15					p ± 0,50	rs	m ₁ +0,06	m ₂ +0 -0,06	u ₁ ± 0,10	u ₂ ± 0,10	Enderezado:	Straightnes f/m max. mm
	T45/A	45	45				5					5	1	2	1,97	2,5	2	3,5	0,7
	T50/A	50	50				5					5	1	2	1,97	2,5	2	3,5	0,7
Calibradas / Cold drawn	T65/A	65 70	54 65			7,9		20	5	4	5,8		3	2	1,97	2,5	2	3,5	0,7
Cepilladas / Machined	T90/B	90	75	74	156	16	·	42	10	8	10		4	6,4	6,37	7,14	6,35	1,75	0,35









Cabins



The distinguishing feature of cabins

- Designed without sharp and safe points on all surfaces and points Speed
 Full cutting with laser machine and bending with CNC bending machines
 Using CO² welding and electrostatic paint on all surfaces completely



- Using standard and plated bolts and nuts (clamp, washer and chamber)
- Assembly and Complete disassembly of products with special bolts and nuts
- Ability to send assembled or disassembled in wooden pallets (pallets with export standards)













